## EXHIBIT

Fax:248-689-4071

C 591.4/W

18 DEC 2001

## DECLARATION UNDER 37 C.F.R. § 1.63 AND APPOINTMENT OF POWER OF ATTORNEY

As a below-named inventor, I hereby declare the following:

<ul> <li>My residence, post office address and citizenship are as stated below</li> </ul>	, next to my name.
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•	l believe	that I am an origin	al, first and sole	inventor (if only a	ne name is listed b	elow) or joint invento	or fif more than
oue nate	indien o	DEIOW) OF LITE SUD	ect matter which	h is claimed and fo	or which a natent is	sought on an invent	ion actived
HARD	TURNING				or miner a patern is	acagin on an myent	iou eumed

- And the second of begans in gooding on all three ideal cultified
is attached hereto
was filed on
as application number
and was amended on

- I authorize my below-named attorneys to indicate in the spaces above whether the invention is described and claimed in an attached specification and to provide and enter the filing date and serial number of any corresponding U.S. patent application, if previously filed, and the date of any amendment made thereto without further authorization from me:
- I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred-to above.
- I acknowledge my duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.
- I hereby claim foreign priority benefits under Title 35, United States Code, Sections 119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below, and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed.

•	Prior Foreign A	Application(s)	Priority	Claimed
9912893.6	GB	06/04/99		
Number	Country	Filing Date (Month/Day/Year)	Yes	No
PCT/GB00/01821	<u> </u>	05/12/00	V	
Number	Country	Filing Date (Month/Day/Year)	Yes	No

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, Section 1.56 which occurred between the filing date of the prior application and the national or other PCT international filing date of this application:

<u>Application</u>	<u>Filing Date</u>	<u>Status</u>	
(Serial Number)	(Month/Day/Year)	(pending, abandoned, issued)	
(Serial Nurriber)	(Month/Day/Year)	(pending, abandoned, issued)	
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Jul 13 2005 15:25

I hereby claim domestic priority benefits under Title 35, United States Code, Section 119(e) of any United States Provisional Patent Application(s) listed below:

Application Number	Filing Date

- I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with knowledge that willful false statements and the like are made punishable by fine or imprisonment, or both, under Title 18, United States Code, Section 1001 and that such willful false statements may jeopardize the validity of the application of any patent issued thereon.
- I hereby appoint the following individuals, as my attorneys, to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith: M. Michael Carpenter, Registration No. 22,790; Brian L., Ribando, Registration No. 27,109; and, Daniel C. Stelter, Registration No. 40,830.
  - I hereby request that all communications concerning this application be addressed to:

Daniel C. Stelter, Division IP Counsel Cincinnati Machine, A UNOVA Company 4701 Marburg Avenue, Cost Center ACM Cincinnati, Ohio 45209 (513) 841-8100 telephone, (513) 841-7020 facsimile dan stelter@cinmach.com electronic mail

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Signature of First Inventor	Date /
Stephen Robert Manley	GB
Typed Name of First Inventor	Country of Critzenship
48 The Planes, Kempston, Bedford MK42 7JU, Great Britain	<u> </u>
Residence and/or Post Office Address (the same if only one address is listed, please inc	icate separately if not the same)
	, ,
Signature of Second Inventor	× 5/11/0
Signature of Second Inventor	Date
artin John Riley	CB
artin John Riley Typed Name of Second Inventor	GB Country of City-Appella
Typed Name of Second Inventor	Country of Citizenship
Typed Name of Second Inventor  20 Ashville Terrace, Crosshills, Keighley, West Yorkshire RD20	Country of Citizenship
Typed Name of Second Inventor	Country of Citizenship
Typed Name of Second Inventor  20 Ashville Terrace, Crosshills, Keighley, West Yorkshire RD20	Country of Citizenship
Typed Name of Second Inventor  20 Ashville Terrace, Crosshills, Keighley, West Yorkshire RD20	Country of Citizenship
20 Ashville Terrace, Crosshills, Keighley, West Yorkshire BD20 Residence and/or Post Office Address (the same if only one address is listed, please indi	Country of Citizenship
Typed Name of Second Inventor  20 Ashville Terrace, Crosshills, Keighley, West Yorkshire RD20	Country of Citizenship
Typed Name of Second Inventor  20 Ashville Terrace, Crosshills, Keighley, West Yorkshire BD20  Residence and/or Post Office Address (the same if only one address is listed, please indi	Country of Citizenship 7LQ, Great Britain cate separately if not the same)
Typed Name of Second Inventor  20 Ashville Terrace, Crosshills, Keighley, West Yorkshire BD20  Residence and/or Post Office Address (the same if only one address is listed, please indi	Country of Citizenship 7LQ, Great Britain cate separately if not the same)

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